

For the attention of:
China Shaanxi Welong Machinery Co., LTD
Nana Li
B-17 Of van Metropolis
No. 35 Tangyan Road

710065 Xi'an

Page 1 of 4
Date 4-8-2016
Purchase RFQ OAV-002601
Terms of delivery

Will you please be so kind to send us a quotation on products as mentioned below:

File number	Product name 产品名称	Quantity		Unit	Currency
		数量 per order	per year		
2160455	As onderlager eco 200	10.00	10.00	Pieces	CNY
	Main target of customer	Better price			
	Drawing number 图纸号	28028			
	Drawing revision 图纸版本	C			
	Material 材料	42CrMo4			
	Material Number 材料号	1.7225			
	Heat treatment 热处理	Quenched and Tempered 调质			
	Rough weight [kg] 毛重	82,40			
	Nett weight [kg] 净重	52,80			
	Production method 锻造方法	Forging 锻造			
	Product category	1			
	Production standard	Other Specification			
	Dimensional tolerance grade				
	Machining 加工	Yes			
	Machining standard 加工标准	ISO 2768 mK			
	Certification 证书	3.1 certificate			
表面处理	Surface pretreatment	As forged 锻造			
	Logo needed? 是否需要钢印	No			
	Packing 包装	GB Normal			
每个包装里面的数量	Qty per packaging	10,00			
	Customs code	8479902090			

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RFQ Remarks
询价备注

在左下角的“EXTERN”那儿标注的表面处理，会在客户方进行，我们不用管。

Surface treatment, mentioned in de lower left corner "EXTERN" to be performed in Holland.

Beste Eric, gaarne de HP-HVOF-WC86Co10Cr4 met bijbehorende hardheid als mede indien mogelijk de nabewerking (naar Ø170h8 en schuine kant hiervan) aanbieden.

2160456	As onderlager eco 240	10.00	10.00	Pieces	CNY
	Main target of customer	Better price			
	Drawing number 图纸号	28101			
	Drawing revision 图纸版本	B			
	Material 材料	42CrMo4			
	Material Number 材料号	1.7225			
	Heat treatment 热处理	Quenched and Tempered 调质			
	Rough weight [kg] 毛重	121,00			
	Nett weight [kg] 净重	77,30			
	Production method 生产方法	Forging 锻造			
	Product category	1			
	Production standard	Other Specification			
	Dimensional tolerance grade				
	Machining 加工	Yes			
	Machining standard 加工标准	ISO 2768 mK			
	Certification 证书	3.1 certificate			
表面预处理	Surface pretreatment	As forged 锻造			
	Logo needed? 是否打钢印	No			
	Packing	GB Normal			
每个包装里面装5个	Qty per packaging	5,00			
	Customs code	8479902090			

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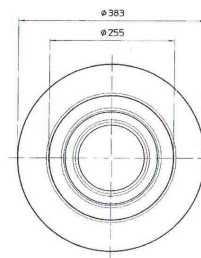
RFQ Remarks

在左下角的 "EXTERN" 那儿标注的表面处理，会在客户方进行，我们不用管。

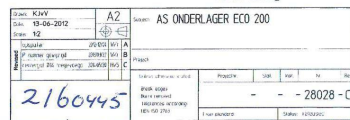
Surface treatment, mentioned in de lower left corner "EXTERN" to be performed in Holland.

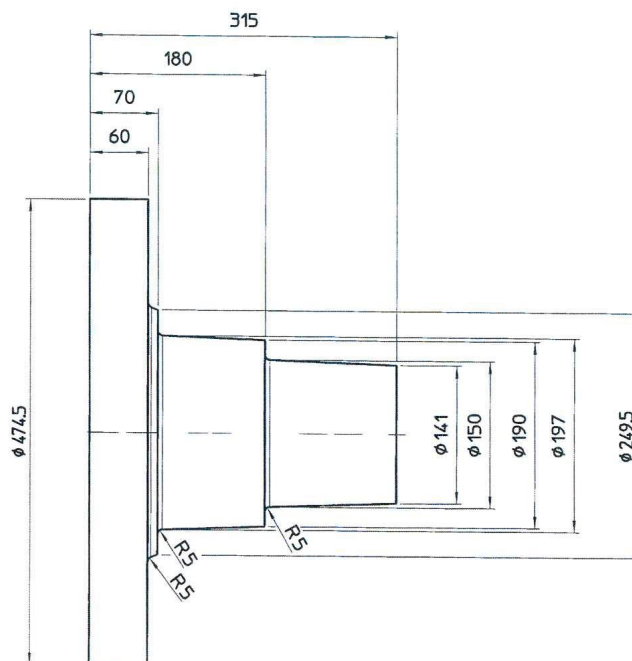
Beste Eric, gaarne de HP-HVOF-WC86Co10Cr4 met bijbehorende hardheid als mede indien mogelijk de nabewerking (naar Ø170h8 en schuine kant hiervan) aanbieden.

2160457	as onderlager eco 280	10.00	10.00	Pieces	CNY
	Main target of customer	Better price			
	Drawing number 图纸号	28102			
	Drawing revision 图纸版本	A			
	Material 材料	42CrMo4			
	Material Number 材料号	1.7225			
	Heat treatment 热处理	Quenched and Tempered			
	Rough weight [kg] 毛重	155,00			
	Nett weight [kg] 净重	110,00			
	Production method 生产方法	Forging			
	Product category	1			
	Production standard	Other Specification			
	Dimensional tolerance grade				
	Machining 加工	Yes			
	Machining standard 加工标准	ISO 2768 mK			
	Certification 证书	3.1 certificate			
表面处理	Surface pretreatment	As forged 锻造			
	Logo needed? 是否打钢印	No			
	Packing	GB Normal			
每个包装里面装5个	Qty per packaging	5,00			
	Customs code	8479902090			



Drawn	WKR	A3	Subject	AS ONDERLAGER 200							
Date	21-03-2013			GGG60/70 DIN 1693							
Scale	1:5										
Revised			Project	倒边, 去毛刺, 公差根据ISO2768							
				Unless otherwise stated							
2160455			Break edges Bore smooth Tolerances as on drawing EN-ISO 7168	Fracture	Shot	Inst.	Nr.	Rev.			
				-					-	-	
				Fracture standard					Status: referenced		





12.5/
▽

OPMERKINGEN:
SCHERPE KANTEN BREKEN
MAT. 42CRMo4 + qT

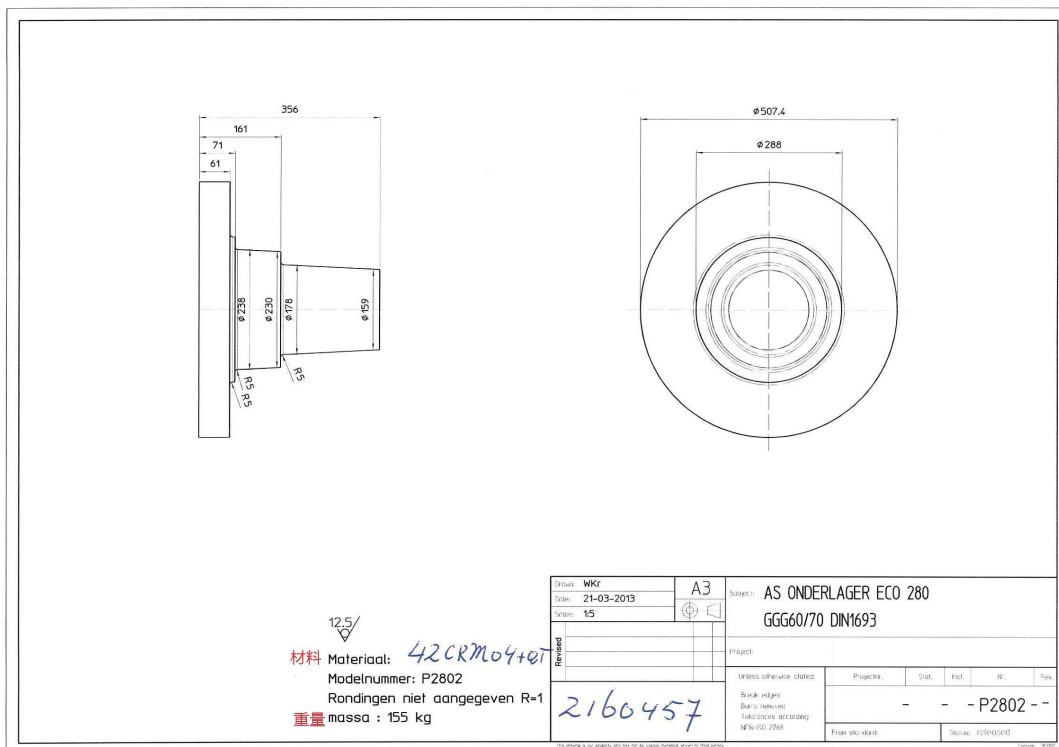
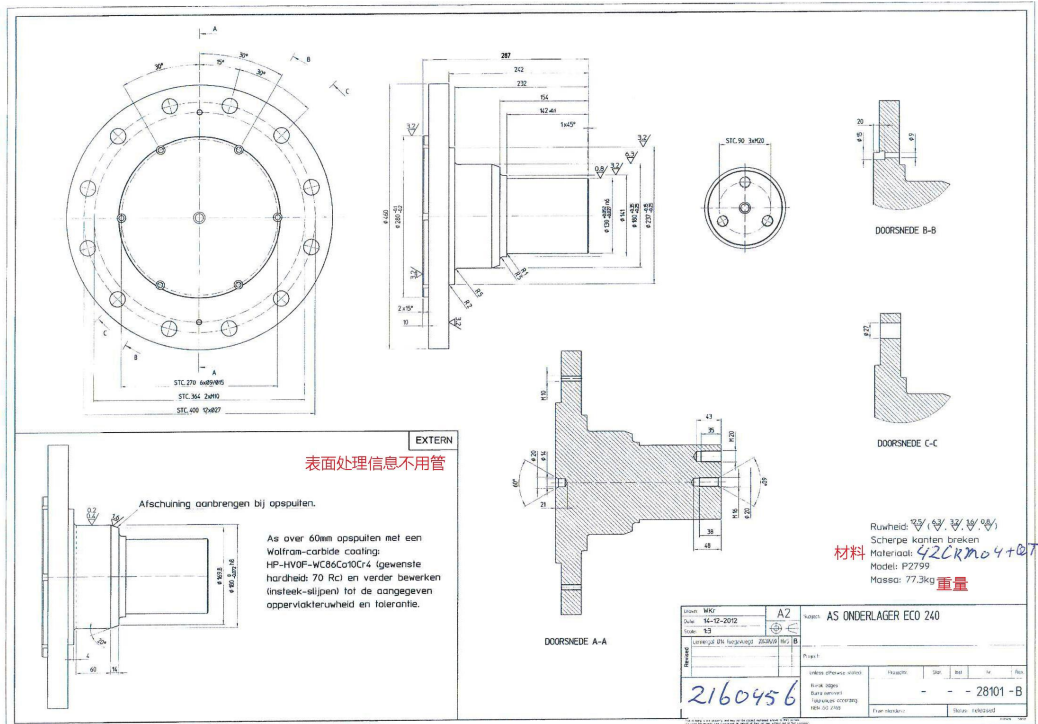
Gewicht: ±121 [kg] 重量

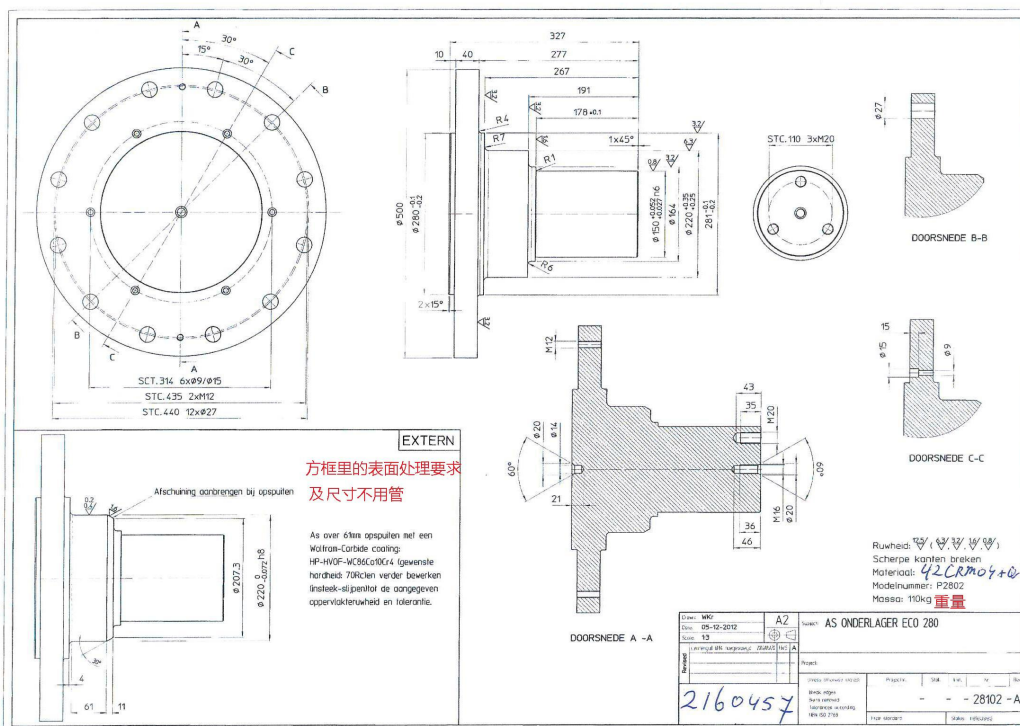
Drawn: WKr	A4 ⊕	Subject: GIETMODEL AS ONDERLAGER ECO 240						
Date: 21-03-2013								
Scale: 1:5								
Revised		Project:						
2160456		Unless otherwise stated:		Projectnr.	Stat.	Inst.	Nr.	Rev.
		Break edges Burr removed Tolerances according: NEN-ISO 2768		- - - P2799 - -				
				From standard:		Status: released		

This drawing is our property and may not be copied, multiplied, shown to third parties.
nor used for manufacturing purposes on behalf of third parties, without our written approval.

去锐边, 到毛刺, 公差ISO2468

File name: 9P2799





方框里的表面处理要求
及尺寸不用管

As over 61mm opspuiten met een Waltron-Carbide coating:
HP-HVOF-WC86Co10Cr4 (gewenste hardheid: 70Rc) en verder bewerken (insteek-slijpen) tot de aangegeven oppervlakteruwheid en tolerantie.

Ruwheid: $\sqrt{2.5} (\sqrt{0.3}, \sqrt{0.32}, \sqrt{0.16}, \sqrt{0.08})$
 Scherpe kanten breken
 Materiaal: 42CRMo4+QT
 Modelnummer: P2802
 Massa: 110kg 重量

[illegible]